



Technical Service Bulletin

Technical Service Bulletin: TSB220165**Released Date: 06-Dec-2022****New 12 Volt Variable Geometry Turbocharger (VGT) Actuator: Fault Code 1894, 1897, 2636, 2634, 2387, 6432, or 2449**

New 12 Volt Variable Geometry Turbocharger (VGT) Actuator: Fault Code 1894, 1897, 2636, 2634, 2387, 6432, or 2449

Warranty Statement

The information in this document has no effect on present warranty coverage or repair practices, nor does it authorize TRP or Campaign actions.

Contents

Product Affected

- B6.7 CM2350 B121B
- B6.7 CM2350 B135B
- B6.7 CM2350 B136C
- B6.7 CM2350 B148B Stop-Start Applications
- B6.7 CM2350 B157C
- B6.7 CM2450 B155B
- ISB6.7 CM2350 B101
- ISB6.7 CM2350 B103
- ISB6.7 CM2350 B142
- ISL9 CM2350 L101
- ISL9 CM2350 L111
- L9 CM2350 L116B
- L9 CM2350 L119B
- L9 CM2350 L120C
- L9 CM2350 L123B
- L9 CM2350 L129C
- L9 CM2350 L133C
- L9 CM2450 L126B
- QSB6.7 CM2350 B105
- QSB6.7 CM2350 B112

- QSB6.7 CM2350 B130
- QSB6.7 CM2350 B145
- X12 CM2350 X119B
- X12 CM2450 X137B
- X15 CM2350 X114B
- X15 CM2350 X116B
- X15 CM2450 X124B
- X15 CM2450 X134B

Description of Change

New 12-volt variable geometry turbocharger (VGT) actuator service kits available for certain engines.

Reason for Change

New 12-volt VGT actuator service kits available on certain engines to verify availability.

Service Instructions

- See Table 1 for applicable service kit, if needed.
- Correct setting of the turbocharger sector gear during installation is critical to proper operation. See corresponding Service Manual. Reference Procedure 010-134 in Section 10.

Table 1, Service Parts

Part Description	Existing Part Number	Obsolete	Superseded	New Part Number	Certified Applications
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Table 1, Service Parts					
Part Description	Existing Part Number	Obsolete	Superseded	New Part Number	Certified Applications
Turbocharger Actuator Kit	5496045 5496045RX	Yes	Yes	6374773 6374773RX	<ul style="list-style-type: none"> 12-volt B6.7 CM245 0 B155B, Option PP9209 3 Only 12-volt B6.7 CM235 0 B121B previously using 5496045

Table 1, Service Parts					
Part Description	Existing Part Number	Obsolete	Superseded	New Part Number	Certified Applications
				6382091 6382091RX	<ul style="list-style-type: none"> • All 12v ISL or L9 applications. • Any ISB6.7, B6.7, QSB6.7, or QSL9 applications previously using part number 5496045
Turbocharger Actuator Kit	5601240 5601240NX	Yes	Yes	6374774 6374774RX	<ul style="list-style-type: none"> • 12-volt B6.7 CM2450 B155B, Options PP92044 PP92050 PP92051 PP92042 Only • 12-volt B6.7 CM235

Table 1, Service Parts					
Part Description	Existing Part Number	Obsolete	Superseded	New Part Number	Certified Applications
					0 B121B previou sly using part number 560124 0 Excludi ng Thoma s Built Saf-T- Liner EFX and Thoma s Built Saf-T- Liner C2.
				6382096 6382096RX	Any ISB6.7, B6.7, QSB6.7, or QSL9 applications previously using part number 5601240.
Turbocharger Actuator Kit	5501185 5501185RX	Yes	Yes	6374772 6374772RX	X15 CM2350 X114B

Table 1, Service Parts					
Part Description	Existing Part Number	Obsolete	Superseded	New Part Number	Certified Applications
				6382093 6382093RX	<ul style="list-style-type: none">• X15 CM245 0 X124B• X15 CM245 0 X134B• X15 CM235 0 X116B• 12-volt X12 CM235 0 X119B• 12-volt X12 CM245 0 X137B
<div><div>Service Parts Availability</div><div>Service parts are available. See Table 1 for part numbers.</div><div>Part Inventory Action</div><div>Use existing part number inventory before using the new part number.</div></div>					

Document History

Date	Details
2022-8-2	Module Created
2022-9-8	Updated Table 1 parts.
2022-9-12	Updated Table 1.

Date	Details
2022-11-1	Updated Table 1.
2022-11-29	Updated Table 1.

Last Modified: 06-Dec-2022
